

High Anhydrous Proton Conductivity of Imidazole-Loaded Mesoporous Polyimides over a Wide Range from Subzero to Moderate Temperature

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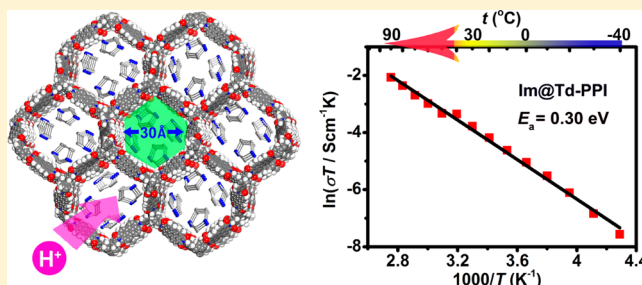
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Supporting Information

ABSTRACT: On-board fuel cell technology requires proton conducting materials with high conductivity not only at intermediate temperatures for work but also at room temperature and even at subzero temperature for startup when exposed to the colder climate. To develop such materials is still challenging because many promising candidates for the proton transport on the basis of extended microstructures of water molecules suffer from significant damage by heat at temperatures above 80 °C or by freeze below −5 °C. Here we show imidazole loaded tetrahedral polyimides with mesopores and good stability (Im@Td-PNDI 1 and Im@Td-PPI 2) exhibiting a high anhydrous proton conductivity over a wide temperature range from −40 to 90 °C. Among all anhydrous proton conductors, the conductivity of 2 is the highest at temperatures below 40 °C and comparable with the best materials, His@[Al(OH)(1,4-ndc)]_n and [Zn₃(H₂PO₄)₆(H₂O)₃](Hbim), above 40 °C.



INTRODUCTION

Proton exchange membrane fuel cells (PEMFCs) are very promising as a replacement for traditional engines due to their high power density and ultralow emission features. The state-of-the-art PEMFCs with Nafion as electrolytes can reach a conductivity on the order of 10^{-1} – 10^{-2} S cm⁻¹ under a limited condition with moderate temperatures (60–80 °C) and high relative humidity (98% RH).¹ Platinum catalysts are necessary for proton exchange membranes (PEMs) under this operating temperature, which will lead to high cost and potential for CO poisoning.² In addition, its conductivity will drop significantly above 80 °C due to the loss of inner water, while significant damage to the hydrated PEMs will be induced by freeze/thaw cycles after operation below −5 °C.³ Much attention has been paid to develop new electrolytes for PEMs able to operate at the temperatures above 80 °C^{4–8} but little to develop the PEM electrolytes at subzero temperatures. Therefore, it is desirable but challenging to develop high proton-conductive electrolytes operating over a wide performing temperature range, especially for fuel cells in on-board automotive application: working at moderate temperature and startup at room temperature, even subzero temperature when exposed in the colder climate.

Recently, crystalline porous materials,^{9,10} such as metal–organic frameworks (MOFs)/porous coordination polymers (PCPs) and covalent organic frameworks (COFs), show tremendous possibilities to be candidates for electrolytes and for better understanding of proton conduction in diverse structures.¹¹ Their designable framework structures and high surface areas provide great opportunities to orderly accommodate proton carriers as well as to systemically modify the concentration and mobility of proton carriers in pores. Many porous MOFs with hydrated water could possess interesting proton conducting properties at moderate temperature and high humidification.^{12–15} For the purpose of a higher temperature (>80 °C) operation system without dependency on humidity variations, non-water-media molecules, including nonvolatile acids¹⁶ (such as H₂SO₄ and H₃PO₄) and organic aryl molecules^{4–7} (such as triazole and imidazole), have been introduced into pores of MOFs to form anhydrous proton carrier pathways. Among them, H₂SO₄@MIL-101 achieved the highest σ value of 1×10^{-2} S cm⁻¹ at 150 °C under very low humidity (0.13% RH).¹⁶ [Zn₃(H₂PO₄)₆(H₂O)₃](Hbim) and

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Scheme 1. Synthesis Routes to Im@Td-PNDI and Im@Td-PPI

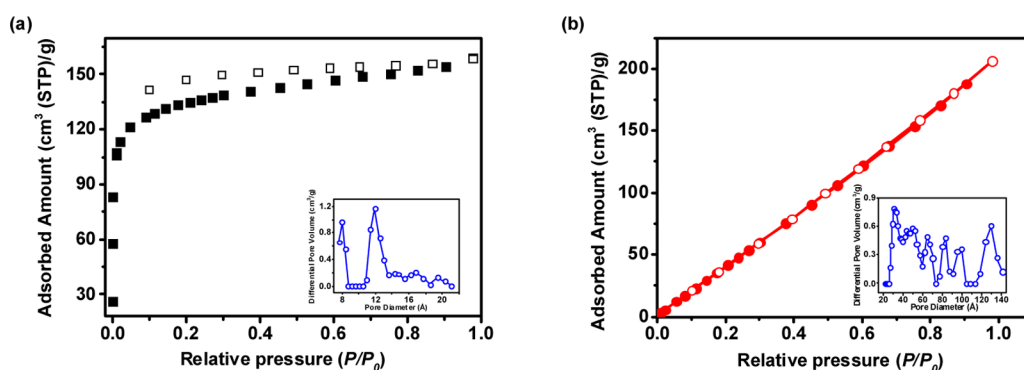
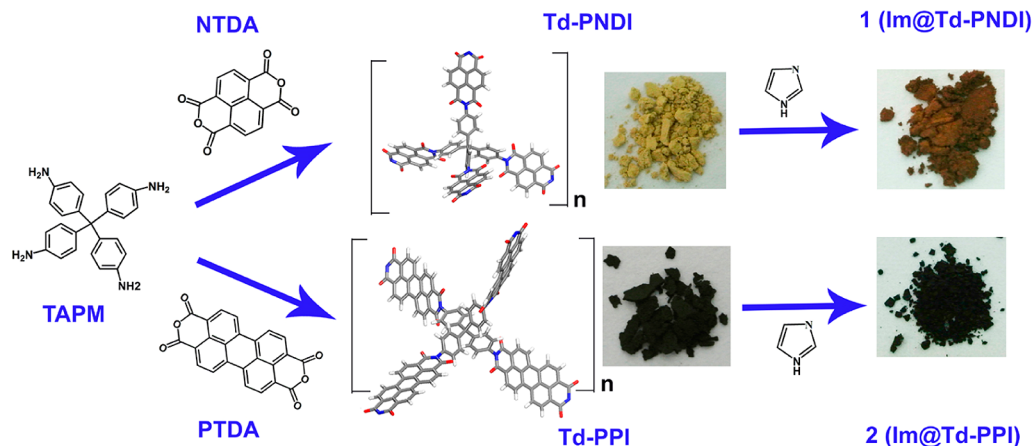


Figure 1. N_2 sorption isotherms of (a) Td-PNDI and (b) Td-PPI at 77 K. Solid and open symbols represent adsorption and desorption, respectively. (Inset) Pore size distributions of (a) Td-PNDI and (b) Td-PPI calculated by the NLDFT method.

$\text{His}@\text{[Al(OH)(1,4-ndc)]}_n$ presented intrinsic anhydrous proton conductivity as high as $1.3 \times 10^{-3} \text{ S cm}^{-1}$ at 120°C and $1.7 \times 10^{-3} \text{ S cm}^{-1}$ at 150°C ,^{4a,6a} respectively. However, poor hydrolytic stability of the coordination bonds and the framework backbone of MOFs limit their industrial applicability under fuel cell operating conditions. Covalent organic frameworks (COFs),¹⁷ being one type of porous polymers, resemble perfect crystalline organic analogues to the MOFs.¹⁸ Research work on proton conducting COFs is still in its infancy because they suffer from chemical and hydrothermal instability, and only specially designed monomers can enhance their stability.¹⁹ To date, only one example, $\text{H}_3\text{PO}_4@\text{Tp-Azo}$, has been tested and shows proton conducting behaviors under both hydrous and anhydrous conditions (9.9×10^{-4} and $6.7 \times 10^{-5} \text{ S cm}^{-1}$, respectively).²⁰ Its anhydrous proton conductivity reaches a maximum around $59\text{--}67^\circ\text{C}$ and then decreases gradually upon increasing temperature. Thus, it is crucial to explore new porous materials with good stability and proton-conducting performance under different working conditions.

In this paper, the strategy through loading imidazole carriers into mesoporous polyimides is proposed to realize the first examples of porous organic polymers (POPs based proton conductors (Im@Td-PNDI **1** and Im@Td-PPI **2**) operating over a wide temperature range from subzero to moderate temperatures above 80°C , under the following considerations: (1) Imidazole (Im) is chosen as the proton transfer agent because it shows fast proton transfer behavior and an amphiprotic nature, analogous to that of water.⁵ Superior to water media, imidazole with high melting and boiling points

will support a more stable proton-transport pathway in a wide temperature range. (2) The tetrahedral polyimides (Td-PNDI and Td-PPI) show robust frameworks, good thermal and hydrolytic stability even when exposed to aqueous and acidic conditions,^{21,22} and designable large mesopores favoring an increase in the moving freedom of proton carriers to achieve good proton conducting characteristics, while all hosts reported for the proton conductor with imidazole carriers are microporous coordination polymers.⁵ (3) These POPs without metal ions may be more electrochemically stable in comparison with MOFs.

RESULTS AND DISCUSSION

The imidazole-loaded proton-conducting POP materials **1** and **2** were prepared by vaporizing imidazoles into the solvent-free polyimides Td-PNDI and Td-PPI at 120°C for 36 h. As shown in Scheme 1, Td-PNDI and Td-PPI are both constructed from the condensation of tetrahedral building blocks tetrakis(4-aminophenyl)-methane (TAPM) and rigid dianhydride linkers, perylene dianhydride (PTDA) linker in Td-PPI, instead of naphthalene dianhydride (NTDA) in Td-PNDI. Solvent-free Td-PNDI has been confirmed to be permanently porous and robust.^{21a} Computational simulations have been used previously to predict or rationalize the amorphous structures of Td-PNDI and Td-PPI with a diamond topology.²³ The permanent porosity of solvent-free polyimide networks in Td-PNDI and Td-PPI was evaluated by the N_2 adsorption isotherm at 77 K. As illustrated in Figure 1, Td-PNDI shows a type-I sorption behavior typical for microporous materials

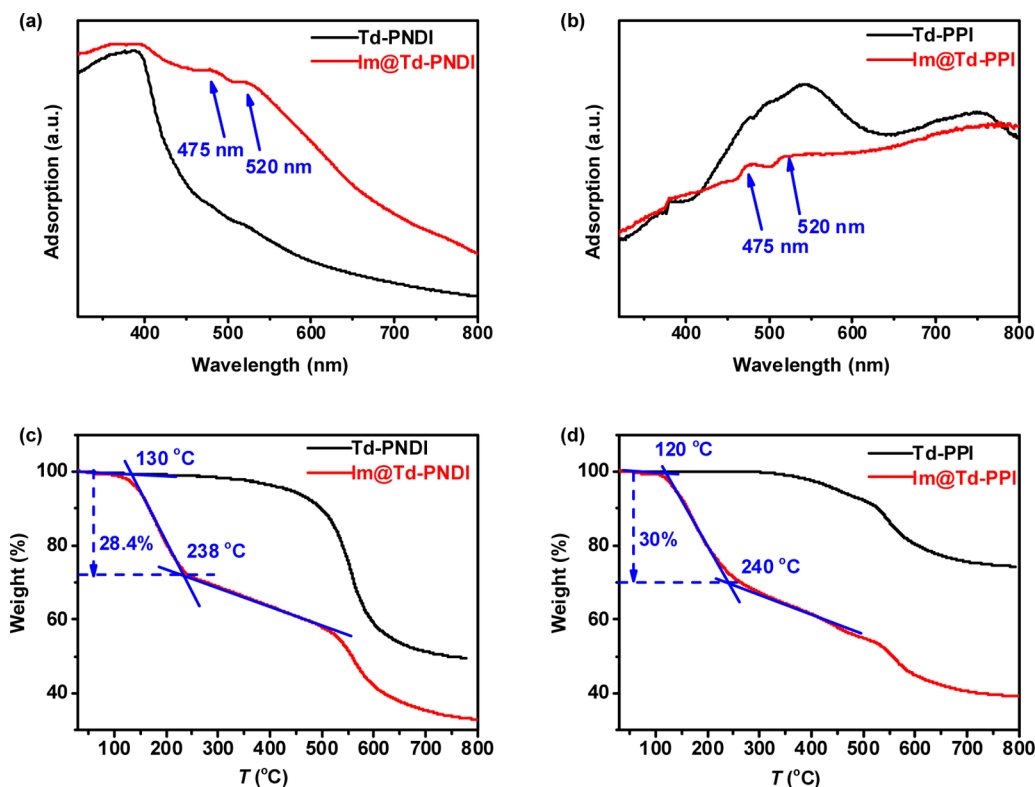


Figure 2. Solid-state UV–vis absorption spectra (a, b) and TGA curves (c, d) of polyimides (black) and imidazole loaded polyimides (red).

with a Brunauer–Emmett–Teller (BET) surface area of $465 \text{ m}^2 \text{ g}^{-1}$, while the isotherm of Td-PPI is typical of Henry linear adsorption for mesoporous structures with a BET surface area of $325 \text{ m}^2/\text{g}$. The single point pore volume at P/P_0 of 0.97 for Td-PNDI and Td-PPI are 0.245 and $0.319 \text{ cm}^3/\text{g}$, respectively. The differential pore volume distributions for both polymers are calculated using the nonlocal density functional theory (NLDFT) method. The major pores in Td-PNDI locate at around 0.8 and 1.2 nm , while Td-PPI has a wide pore-size distribution in the mesopore region ranging from 3 to 13 nm , indicating that Td-PPI has a larger space than Td-PNDI to hold up imidazole molecules ($4.3 \times 3.7 \text{ \AA}^2$).

It is essential to examine the existence of imidazole molecules in the pores of polyimide, rather than aggregation on the outer surface, which has been confirmed by solid-state FT-IR spectra, UV–vis absorption spectra, powder X-ray diffraction (PXRD), scanning electron microscope (SEM), and TGA and DSC profiles in Figure 2 and Figures S2–S5 (Supporting Information). SEM images show no obvious change in the surfaces of **1** and **2** in comparison with their own parent POP materials, indicating imidazole molecules entered into pores of polyimide frameworks without being aggregated on the outer surface of polyimides (Figure S2, Supporting Information). PXRD measurements of polyimides reveal broad peaks, implying that both polyimides are amorphous, and the presence of several peak maxima in the diffractogram indicates the locally ordered nature of these networks (Figure S3, Supporting Information).^{21,22} After imidazole was loaded, **1** and **2** presented the same angle peaks with polyimide powders. Solid-state FT-IR spectra of the initial monomers and polyimides are presented in Figure S4 (Supporting Information). In the imidazole loaded polyimides, the weak absorption at around 3140 cm^{-1} could be attributed to the unsaturated C–H stretching vibrations of imidazole molecules. The absorption

bands around 1053 cm^{-1} agree well with the C–N stretching vibrations of imidazole in the compounds. The FT-IR spectral information indicated the imidazole molecules were successfully loaded in the polyimide frameworks. After imidazole was vaporized into guest-free Td-PNDI and Td-PPI at $120 \text{ }^\circ\text{C}$ for 36 h , obvious color changes were observed from tan to red-brown for **1** and from dark green to dark red for **2**, respectively. Correspondingly, two new peaks appearing at around 475 and 520 nm , respectively, in the UV–vis absorption spectra of **1** and **2** are not observed in the spectra of imidazole²⁴ or polyimides (Td-PNDI and Td-PPI), which can be attributed to the host–guest interactions between the host POP frameworks and the guest imidazole molecules (Figure 2a,b).

TGA measurements were carried out to examine the thermal stability of the porous networks (Figure 2c,d). Both parent polyimide frameworks are stable up to $500 \text{ }^\circ\text{C}$. The thermogravimetric profiles show 28.4% weight imidazole loading or 4.9 imidazole/1 TAPM for **1**, and 30% weight or 6.9 imidazole/1 TAPM for **2**. The release of accommodated imidazole in **1** starts at $130 \text{ }^\circ\text{C}$ and finishes at $238 \text{ }^\circ\text{C}$, and the release in **2** begins at $120 \text{ }^\circ\text{C}$ and finishes at $240 \text{ }^\circ\text{C}$. The lower starting temperature in **2** implies that the imidazole guests have less interaction with Td-PPI hosts, and thus may have higher mobility in **2**, in contrast with those in **1**. Considering that the dispersion of imidazole is uniform in the pores, the density of imidazole loaded in the pores could be calculated from the single point pore volumes of the hosts. The values are 1.15 and 0.94 g/cm^3 for **1** and **2**, respectively, lower than 1.23 g/cm^3 for bulk imidazole solid at ambient temperature,²⁵ indicating that the loaded imidazole molecules in polyimide frameworks have a different packing arrangement with bulk imidazole. It is further confirmed by the DSC profiles in Figure S5 (Supporting Information). For the bulk imidazole, it shows a sharp exothermic peak at the melting temperature ($93 \text{ }^\circ\text{C}$), while

PNDI to accommodate the imidazole guests with the lower density and higher mobility, resulting in the higher proton conductivity for **2**. The conductivity reaches a maximum ($9.04 \times 10^{-5} \text{ S cm}^{-1}$ for **1** and $3.49 \times 10^{-4} \text{ S cm}^{-1}$ for **2**) at 90°C . Among all anhydrous proton conductors, the conductivity of **2** is the highest at the temperatures below 40°C , and **2** belongs to anhydrous fast-ion conductors in the temperature range from 40 to 90°C with the values comparable with those for the best materials, $\text{His}@[\text{Al}(\text{OH})(1,4\text{-ndc})]_n$ and $[\text{Zn}_3(\text{H}_2\text{PO}_4)_6(\text{H}_2\text{O})_3](\text{Hbim})$. We will continue working on the design of new POP-based proton conducting materials and their fuel cell applications. We believe that our findings will encourage further work in subzero-temperature proton conducting materials in the near future.

EXPERIMENTAL SECTION

Preparation of Imidazole-Loaded Frameworks. After syntheses of TAPM, Td-PNDI, and Td-PPI (Supporting Information), Td-PNDI and Td-PPI were finely grounded and then degassed by heating to 120°C under reduced pressure for 12 h to remove guest molecules. Imidazole was vaporized into guest-free Td-PNDI (0.151 g) and Td-PPI (0.151 g) at 120°C for 36 h to yield **1** and **2**. The amount of loaded imidazole was determined by thermogravimetric analysis.

Proton Conductivity Measurement of 1 and 2. The samples for conductivity measurements were added to a homemade cylindrical closed glass container with an inner diameter of 0.4 cm and connected between two stainless steel electrodes. The sample thickness of 2.00 and 2.70 cm, respectively, for **1** and **2** was measured using a vernier caliper.

Measurements were performed using an impedance and gain-phase analyzer (Solartron analytical ModuLab 126) over a frequency range from 100 Hz to 1 MHz with an input voltage amplitude of 100 mV. The measurement closed glass container was flushed with dry N_2 before measurement to remove moisture. The closed glass container was heated up to 90°C for a few minutes to make the arrangement of imidazole molecules regularly oriented. Measurements were taken under anhydrous conditions and done at thermal equilibrium by holding for 30 min in the temperature range from -40 to 90°C . Proton conductivity was calculated using the following equation

$$\sigma = \frac{l}{SR_s} \quad (1)$$

where l and S are the length (cm) and cross-sectional area (cm^2) of the samples, respectively, and R_s , which was extracted directly from the impedance plots, is the bulk resistance of the sample (Ω). The activation energy (E_a) for the materials conductivity was estimated from the following equation

$$\sigma T = \sigma_0 \exp\left(-\frac{E_a}{k_B T}\right) \quad (2)$$

where σ is the ionic conductivity, σ_0 is the preexponential factor, k_B is the Boltzmann constant, and T is the temperature. ZView software was used to extrapolate impedance data results by means of an equivalent circuit simulation to complete the Nyquist plot and obtain the resistance values.

ASSOCIATED CONTENT

Supporting Information

Detailed information regarding the experimental methods and procedures, and supportive figures and tables. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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